

Fig. 1

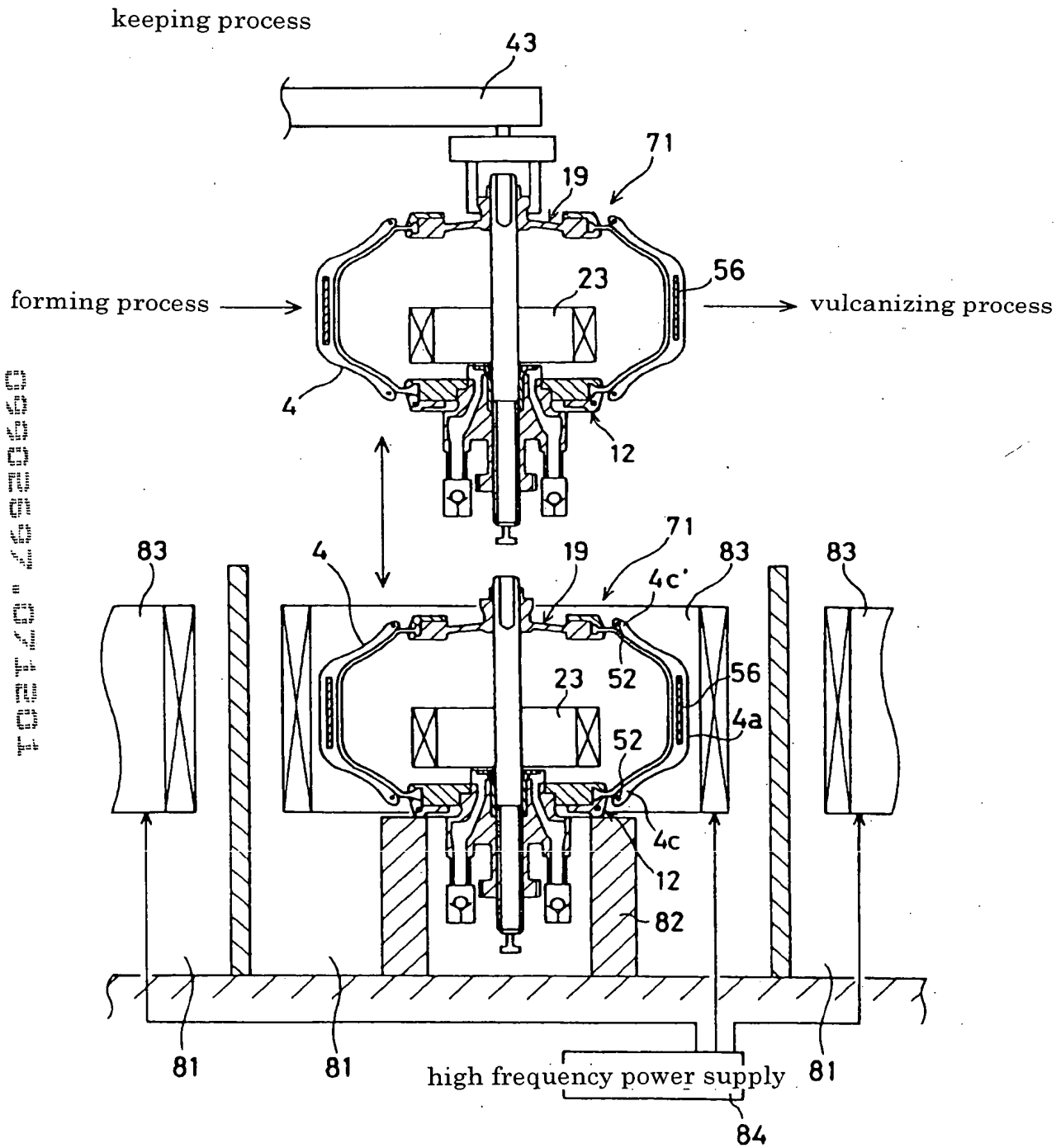
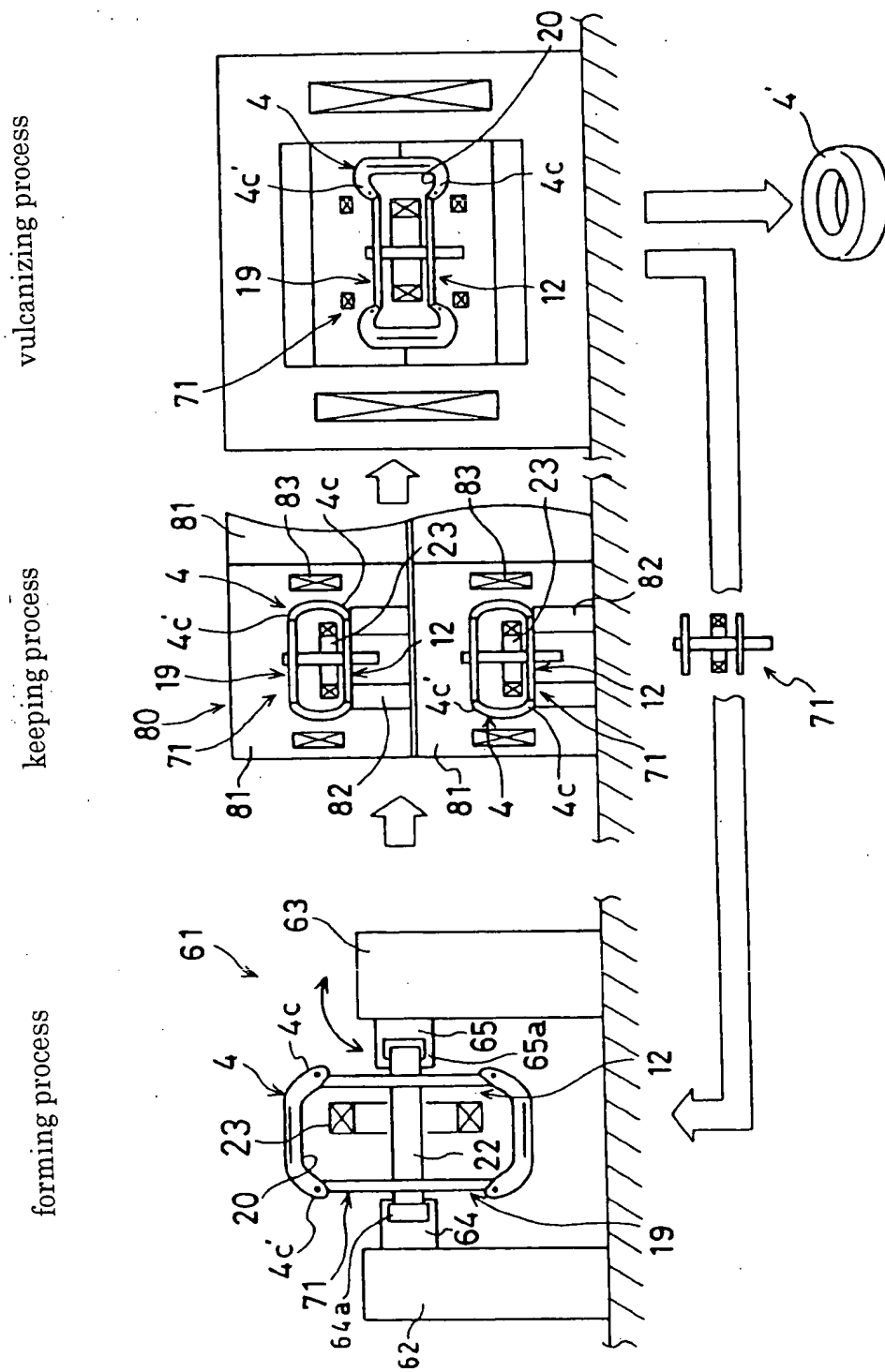
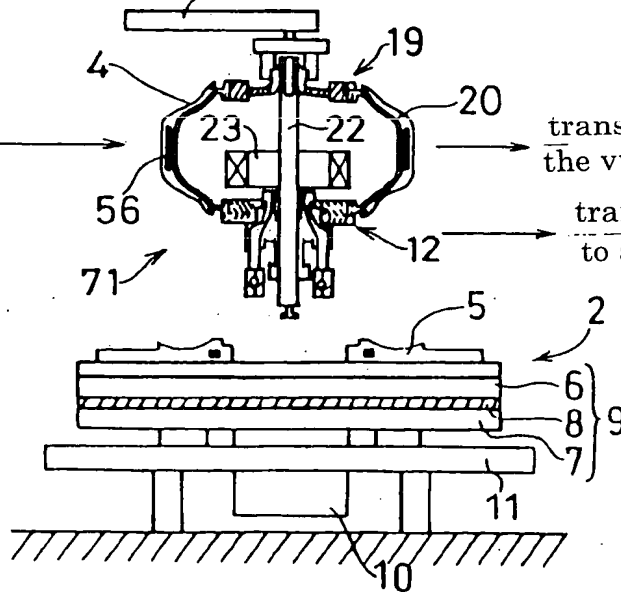


Fig. 2



keeping process  
forming process



transport a holding mechanism  
to a forming process

Fig. 4

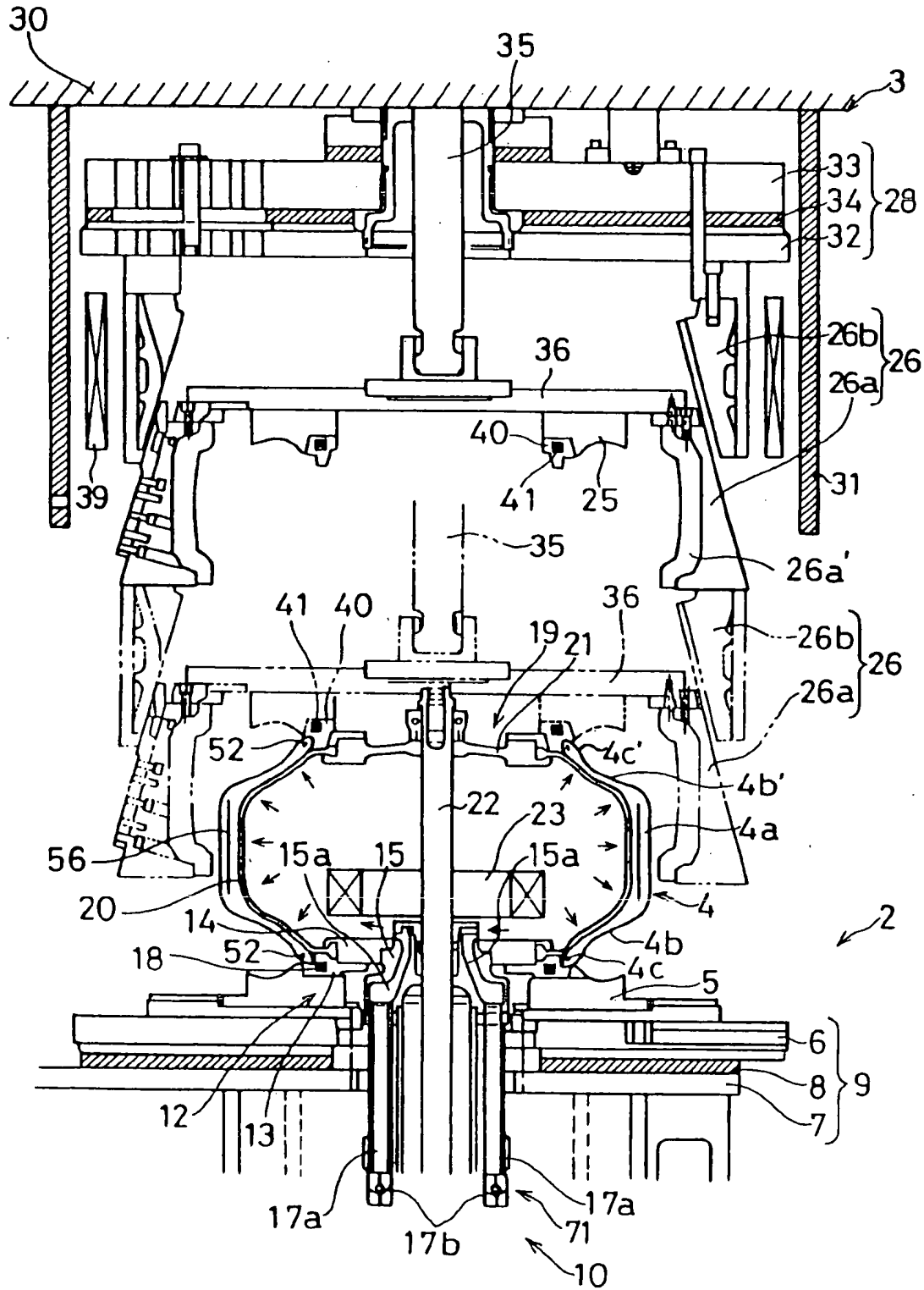




Fig. 6

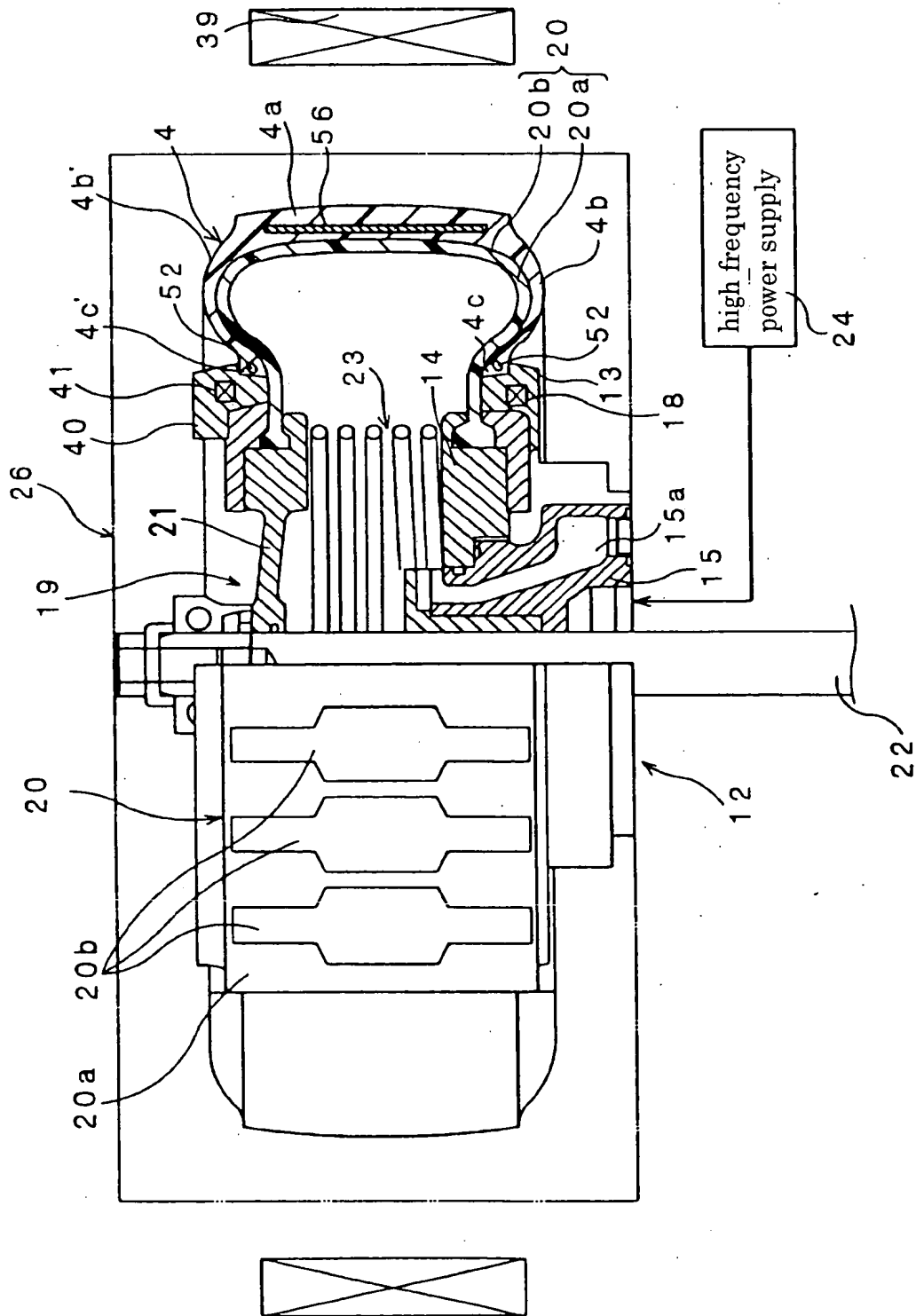


Fig. 7

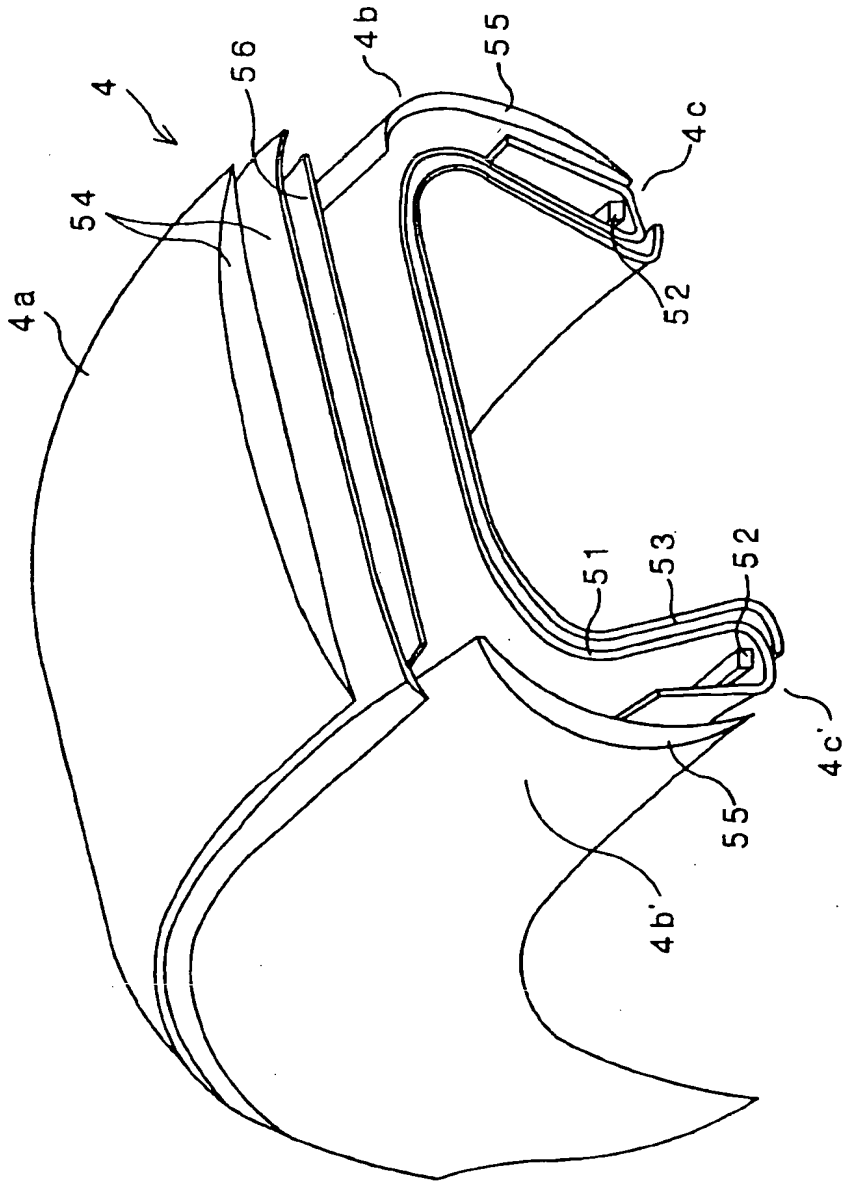


FIG. 7

Fig. 8(a)

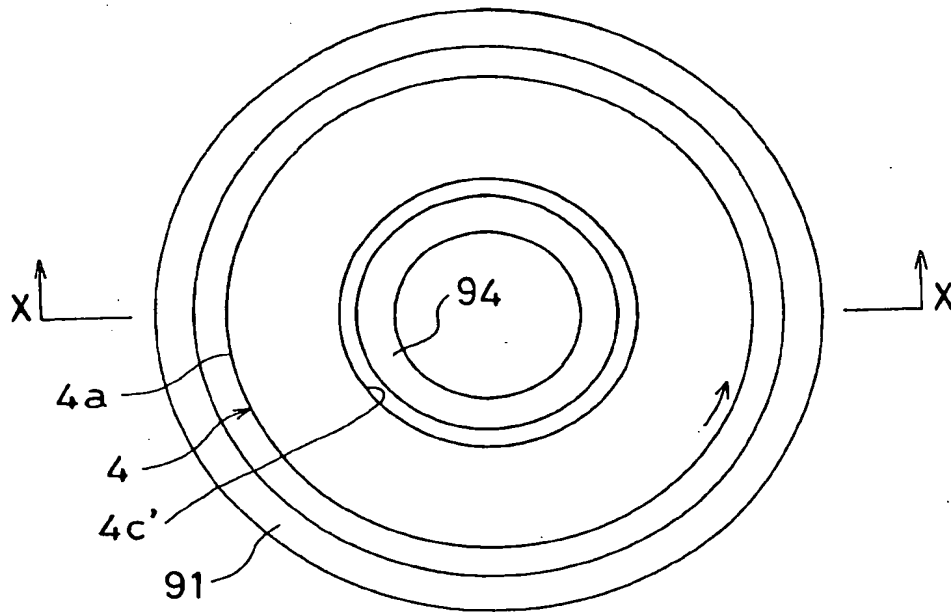


Fig. 8(b)

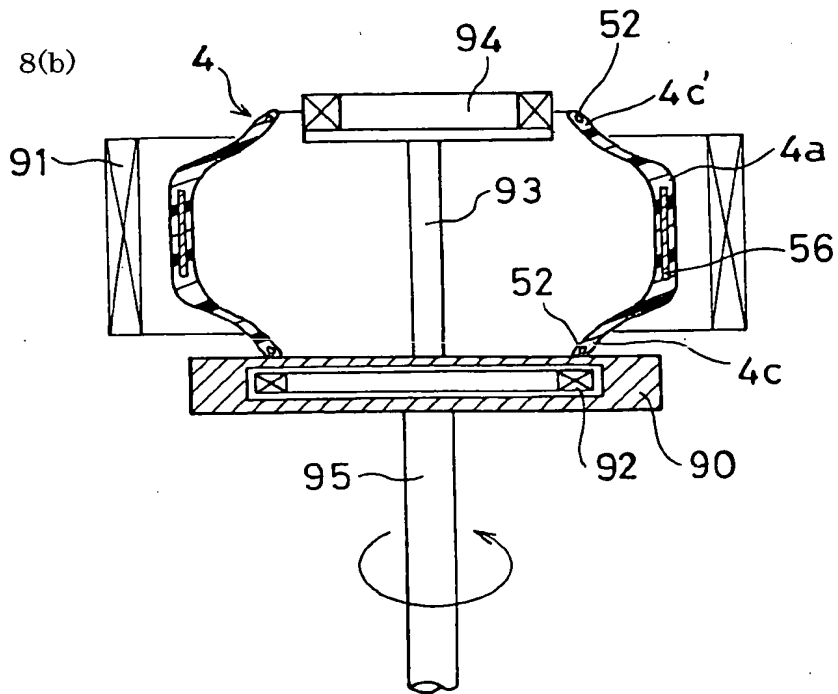




Fig. 9(a)

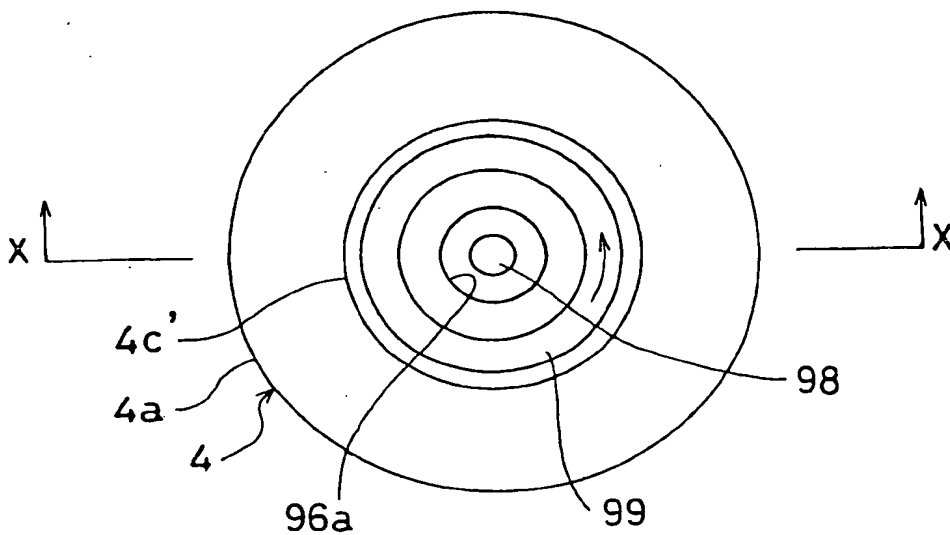


Fig. 9(b)

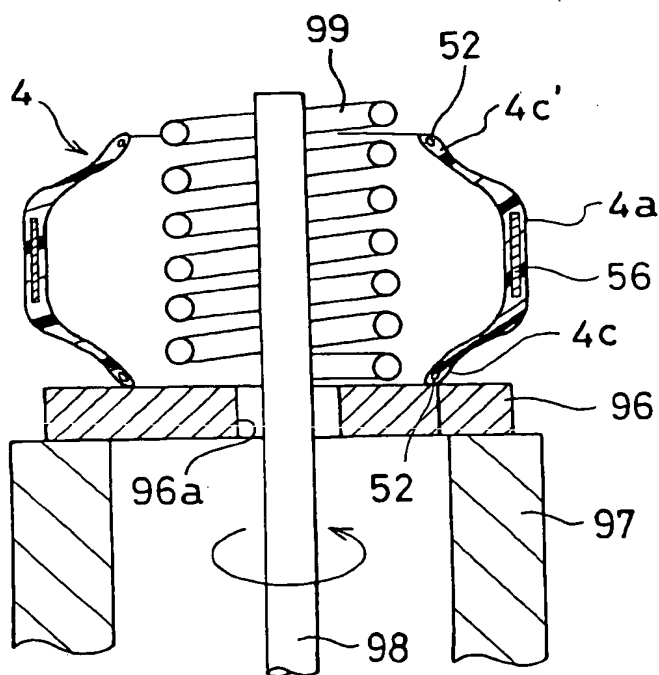


Fig. 10(a)

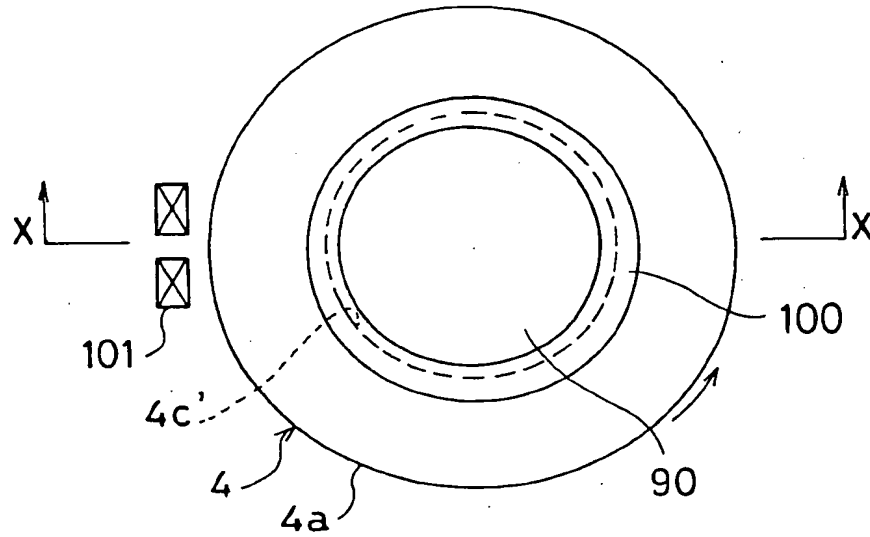
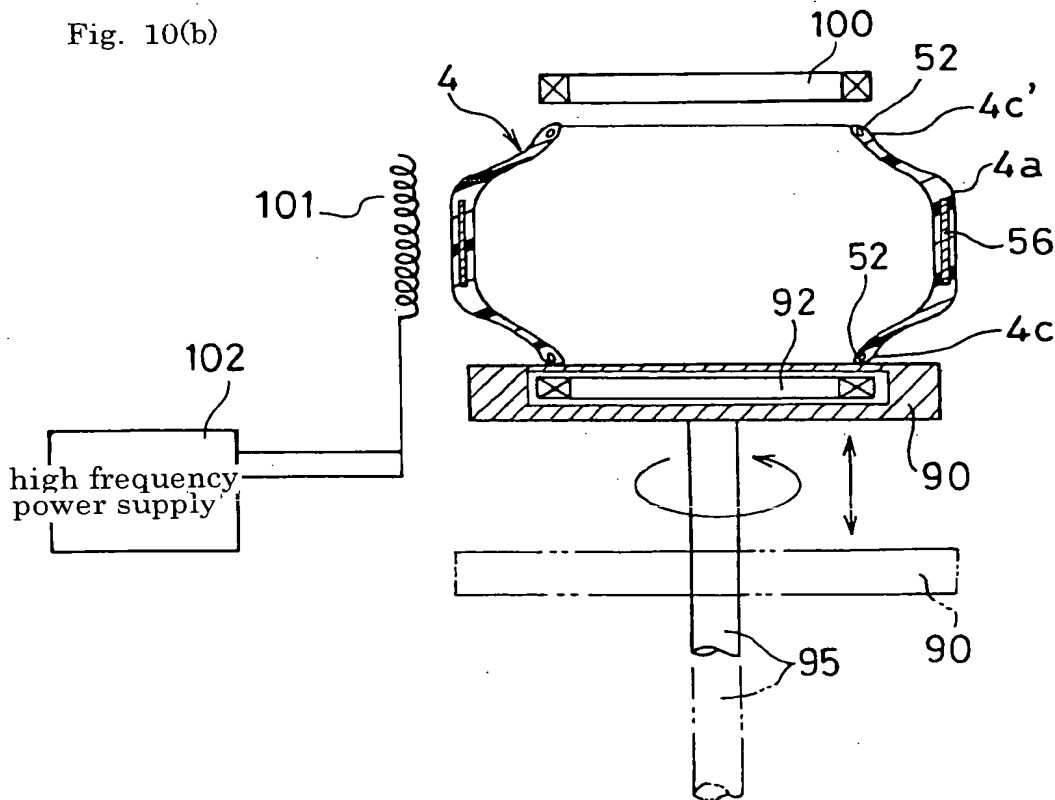


Fig. 10(b)



03506597.071301

Fig. 11(a)

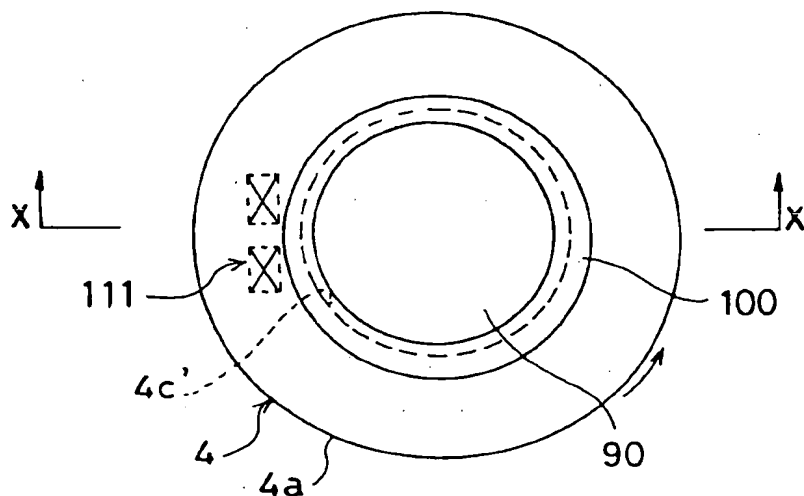


Fig. 11(b)

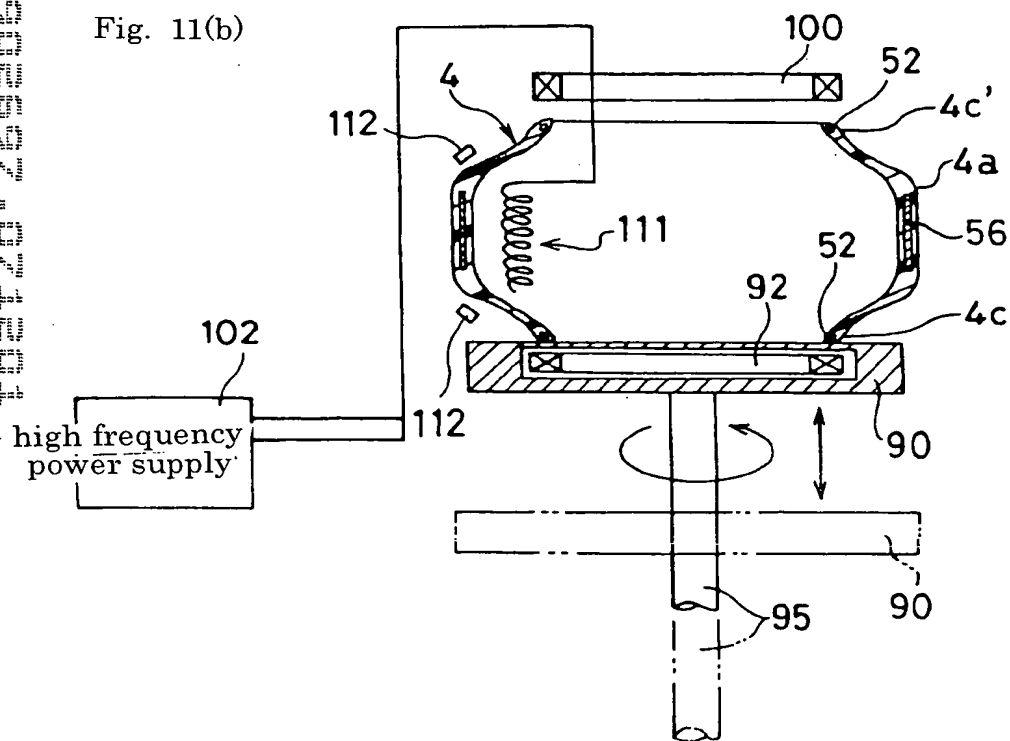


Fig. 12(a)

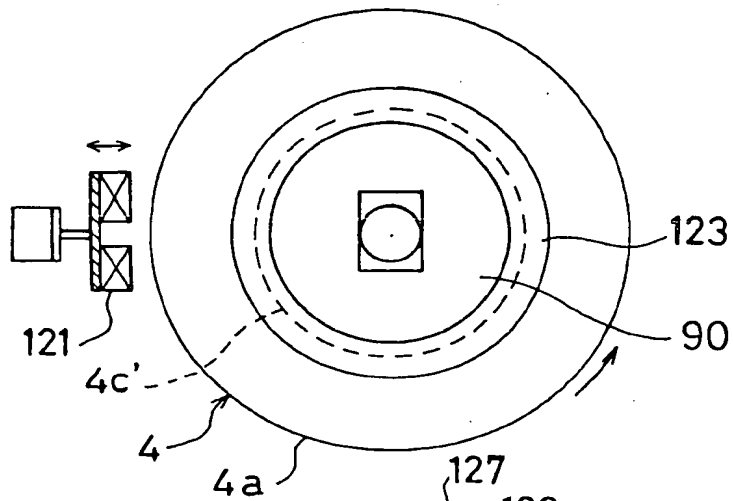


Fig. 12(b)

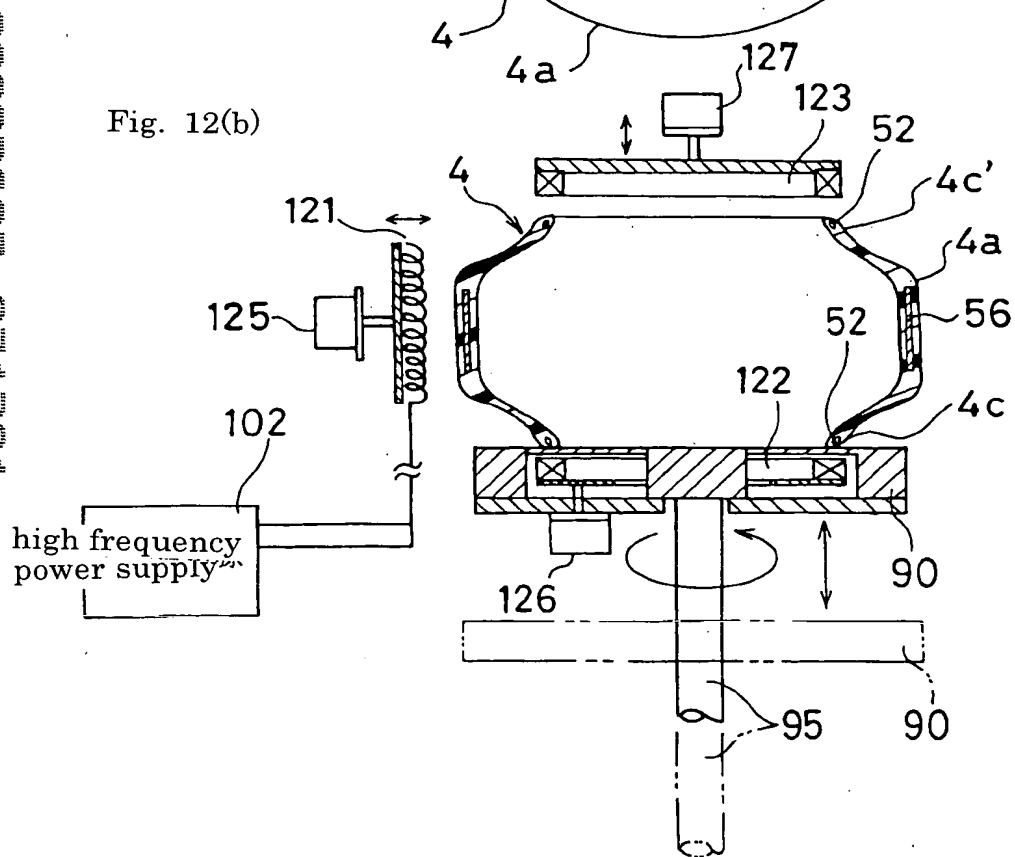


Fig. 13(b)

Fig. 14(a)

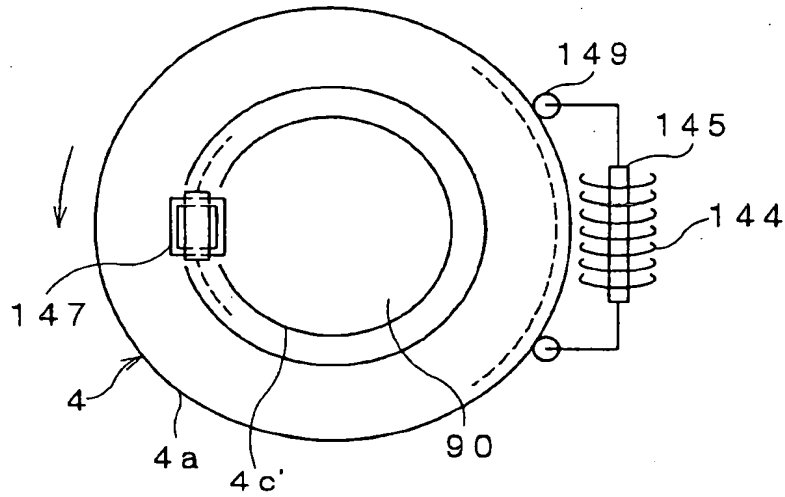


Fig. 14(b)

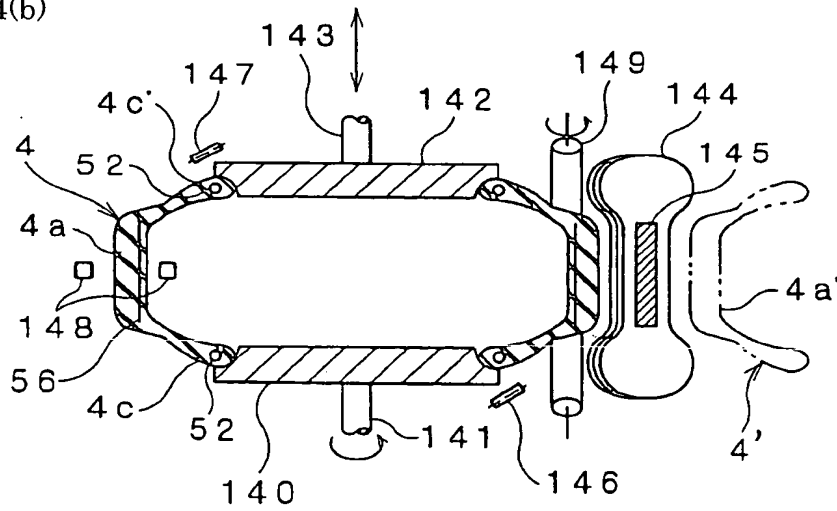


Fig. 15(a)

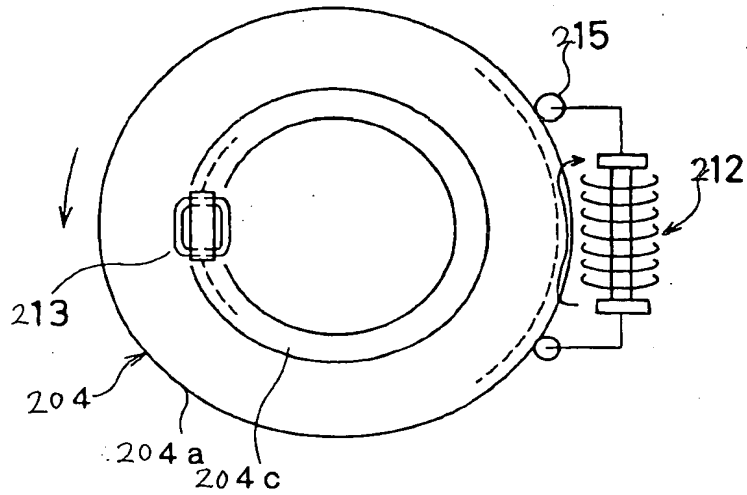


Fig. 15(b)

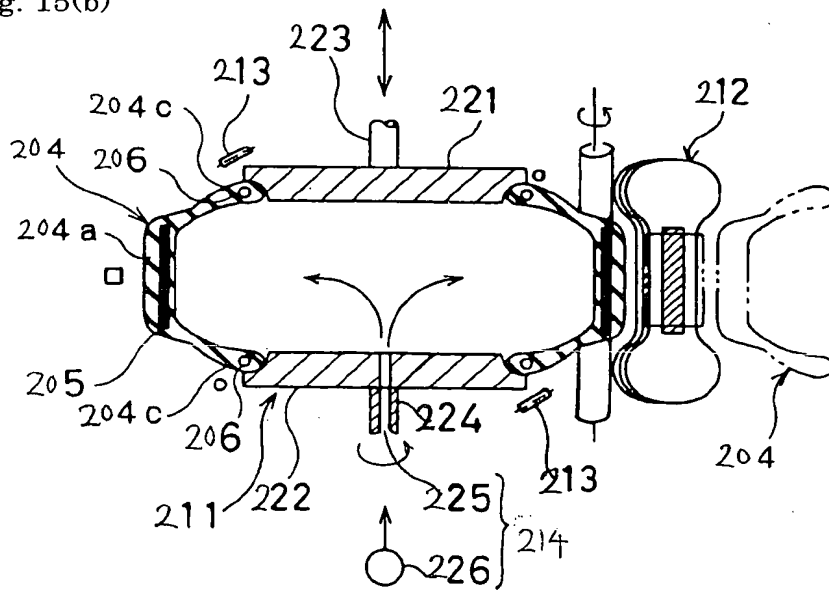


FIG. 15(a) 213 204 204a 204c 215 212

Fig. 16(a)

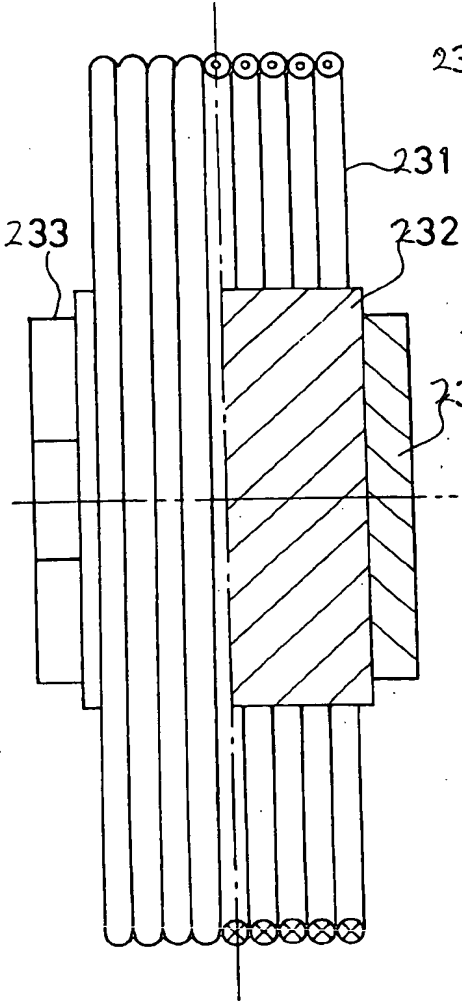


Fig. 16(b)

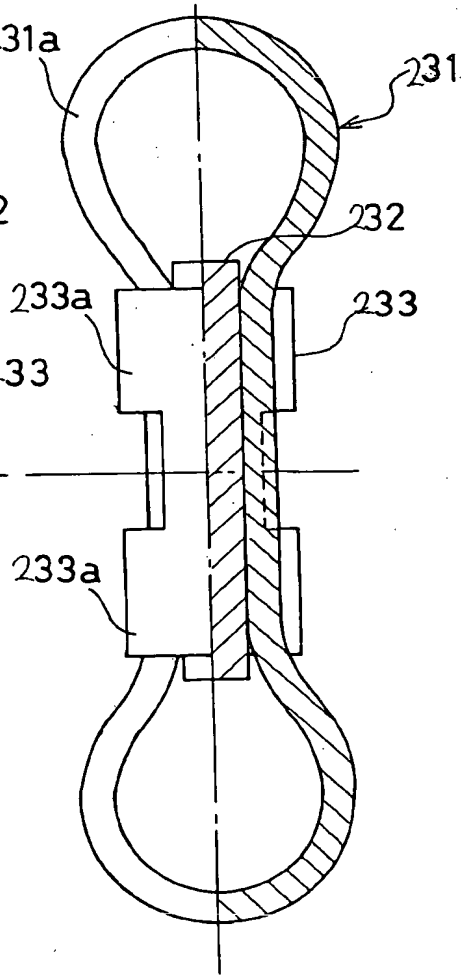




Fig. 17(a)

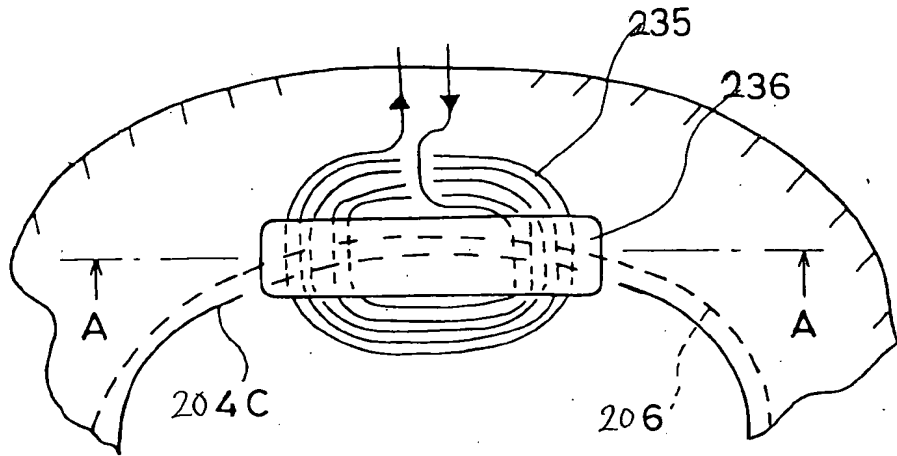


Fig. 17(b)

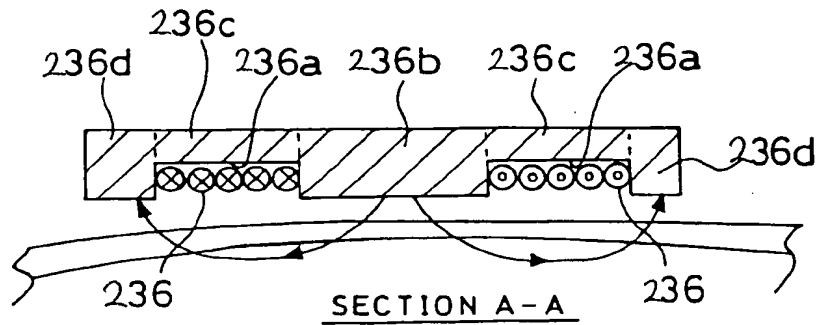


Fig. 18(a)

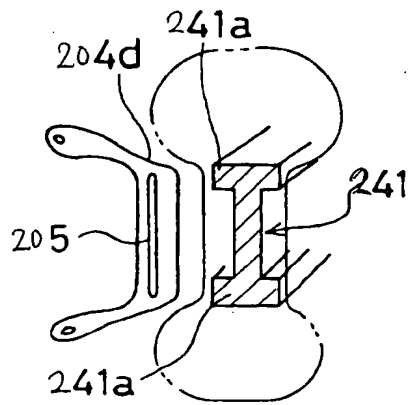


Fig. 18(b)

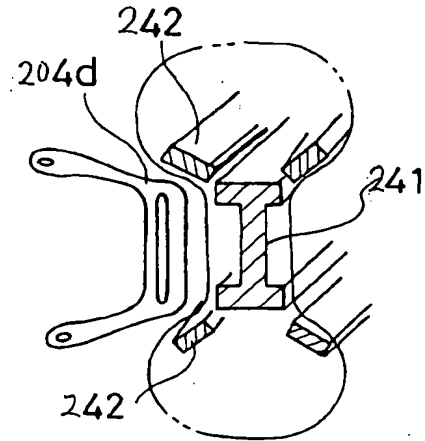
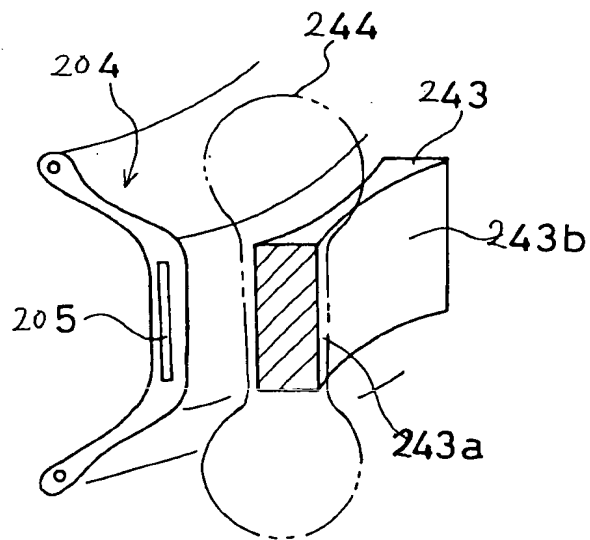


Fig. 19



09303637 071304  
19970220 16930650

Fig. 20(a)

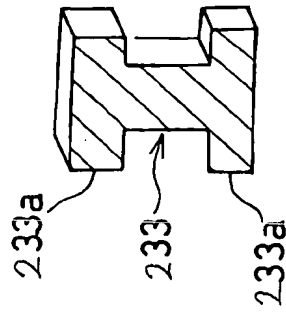


Fig. 20(b)

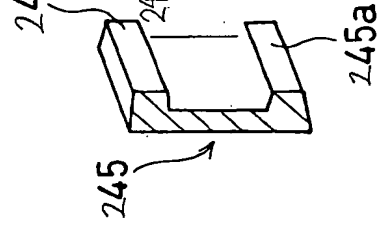


Fig. 20(c)

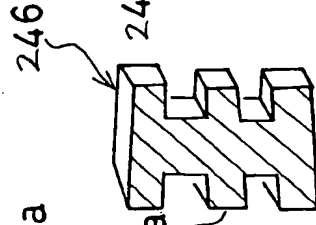


Fig. 20(d)

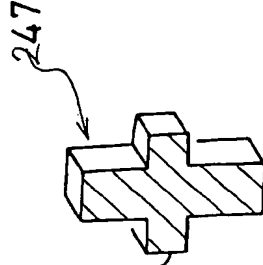


Fig. 21

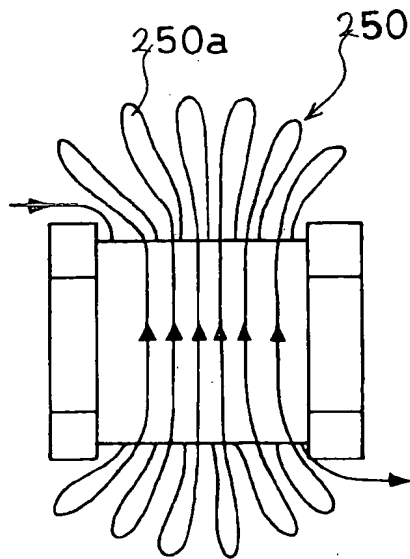


Fig. 22

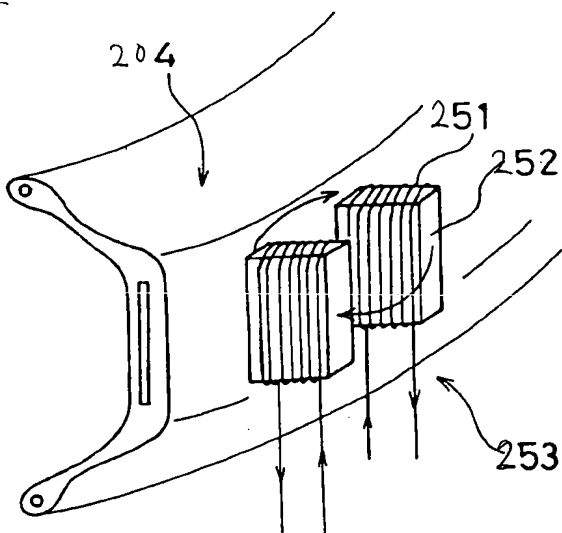


Fig. 23

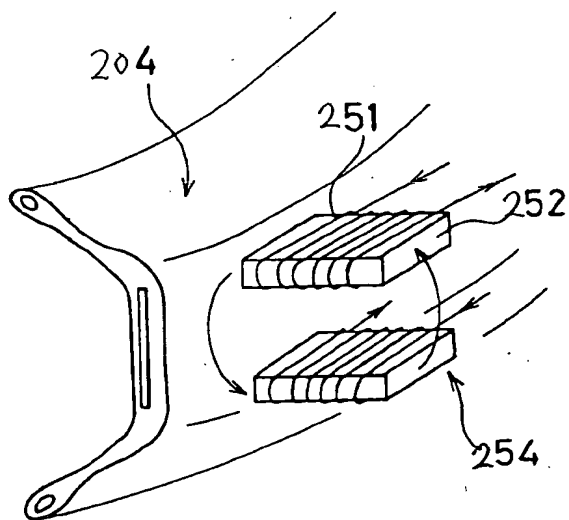


Fig. 24

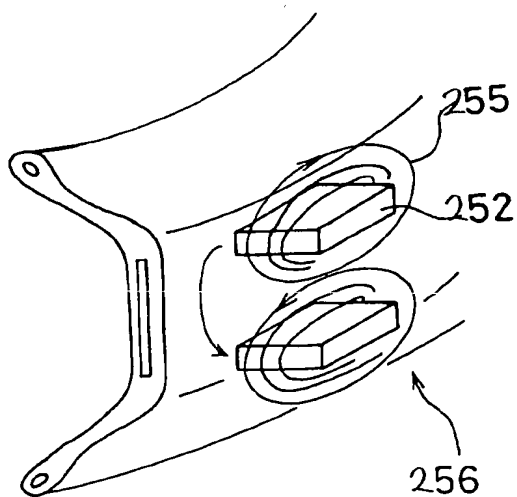


Fig. 25

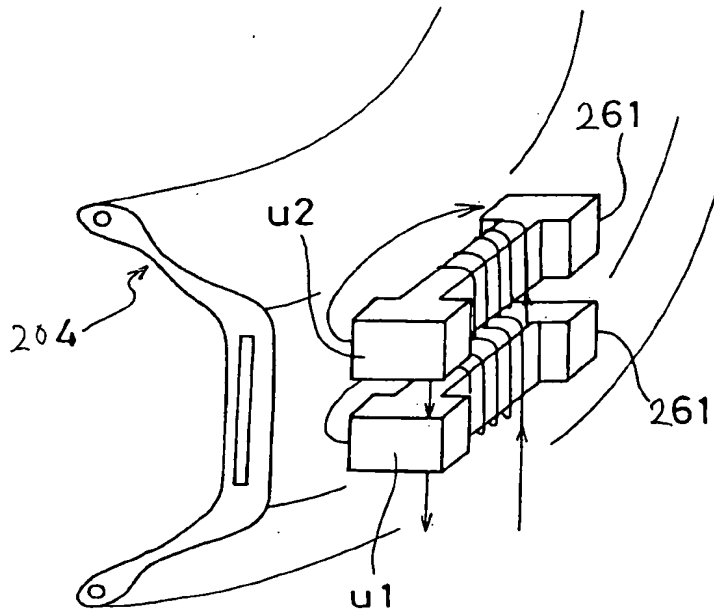


Fig. 26(a)

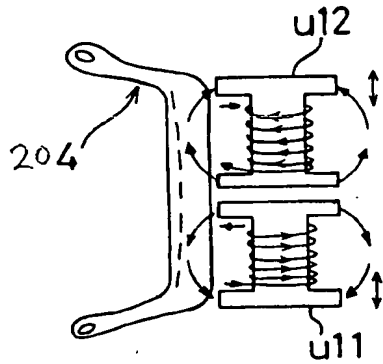


Fig. 26(b)

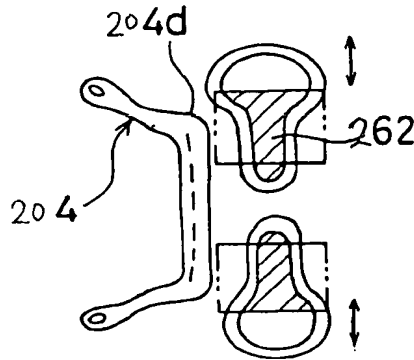


Fig. 26(c)

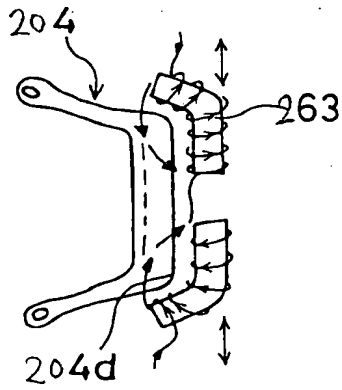


Fig. 26(d)

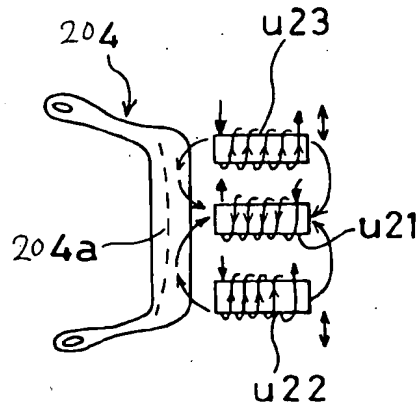


Fig. 27

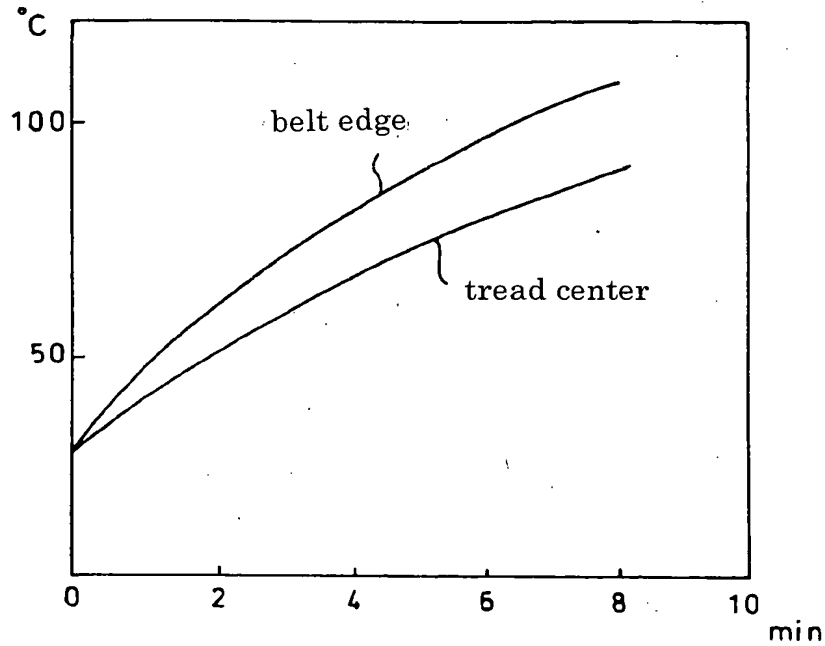




Fig. 28

